

## Argotec<sup>™</sup> 18422

## **General Description**

**Typical application**: Die cut and seal; bladders **Polymer**: Thermoplastic polyurethane, aromatic polyether

Extrusion Method: Flat die

Key attributes:

Matte 2 surface

Soft ether

Mid-range softening temperature USP Class VI polymer

Property	Test Method	Typical Value
Gauge		5.0 - 80 mils (125 - 2000 microns)
Width		Up to 60" (1.52 m)
Length		Up to 1000 non-spliced yards (914.4 m)
Durometer	ASTM D-2240	86A
Tensile strength @ 100% elongation	ASTM D-412	1100 psi (7.6 MPa)
Tensile strength @ 300% elongation		1750 psi (12MPa)
Tensile strength		4800 psi (33MPa)
Elongation at break		640%
Tensile set at break		70%
Tear strength	D-6241	600 pli (105 kN/m)
Abrasion resistance	D-1044 <sup>2</sup>	30 mg loss

<sup>&</sup>lt;sup>1</sup> Die C.

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<sup>&</sup>lt;sup>2</sup> Taber abrasion H-18 wheel, 1000 gm weight, 1000 cycles.